



CUSTOM

HITCH, 2" Receiver, Select Buick Enclave, Chevrolet Traverse, GMC Acadia, Saturn Outlook

INSTALLATION INSTRUCTIONS

READ ALL WARNINGS AND INSTRUCTIONS THOROUGHLY BEFORE INSTALLATION

⚠ WARNING: The manufacturer of your vehicle may specify towing capacities lower than the capacities noted below. Never exceed the vehicle manufacturer's recommended towing capacity. Consult your vehicle's owner's manual for the manufacturer's recommended towing capacity for your specific vehicle.

⚠ WARNING: Failure to adhere to the exact torque specifications noted in these installation instructions can result in property damage and/or bodily injury. Failure to follow all specifications and instructions will void the hitch warranty.

NOTICE:

Always use proper tools and safety equipment to ensure a safe and quality installation. Inspection of the trailer hitch should be performed before and after each use to ensure all mounting hardware is tight and related hitch components are secure.

LEVEL OF DIFFICULTY: Easy

Installation difficulty levels are based on the time and effort required. They will vary depending on the installer's expertise. Vehicle condition could be a factor in the level of difficulty for a proper installation.

WEIGHT CARRYING CAPACITY	
Gross Trailer Weight (GTWR)	5,000 LBS
Tongue Weight (TW)	750 LBS

WEIGHT DISTRIBUTING CAPACITY	
Gross Trailer Weight (GTWR)	7,500 LBS
Tongue Weight (TW)	750 LBS

TOOLS REQUIRED			
SAFETY GLASSES	EXHAUST HANGER TOOL	RATCHET	19mm SOCKET
6" SOCKET EXTENSION	TORQUE WRENCH	ROTARY TOOL	

INSTALLATION:

1. Remove the center, lower fascia panel and return to vehicle owner. It may be possible to reinstall this panel after hitch installation on many vehicles.

2. Lower the exhaust by detaching the two rubber exhaust hangers supporting each rear muffler as well as next rubber exhaust hanger forward. Ensure that the exhaust is supported prior to removing any hanger to prevent damage to the exhaust system.

3. Locate the four mounting holes with weld nuts in the bottom face of the frame rails, two in each rail. Lift hitch into position, over the exhaust, and loosely secure the hitch to the frame rails using four of the M12 hex head bolts **(ITEM 2)** and four 1/2" conical toothed washers **(ITEM 1)**.

4. Locate the two mounting holes in the bottom face of the rear bumper beam. If weld nuts are present, secure center bracket of hitch to the bumper beam with the remaining two M12 hex head bolts **(ITEM 2)** and 1/2" conical toothed washers **(ITEM 1)**. If weld nuts are **NOT** present, locate the hardware access holes in the underside of the bumper beam and fishwire the 1/2-13 UNC carriage bolts **(ITEM 3)** and square hole spacers **(ITEM 4)** into the two mounting holes. The hardware access holes may need to be enlarged with a rotary tool in order to allow the hardware to pass through. Remove the fishwires and carefully thread a 1/2-13 UNC flanged hex nut **(ITEM 5)** onto both protruding 1/2-13 carriage bolts, being careful not to push the bolts inside the bumper beam.

5. **Torque all four M12 fasteners to 86 ft-lb and 1/2-13 UNC fasteners to 110 ft-lb** with a properly calibrated torque wrench.

6. Raise the exhaust back into its correct position and resecure all five exhaust isolators from STEP 2. Be sure to remove all exhaust supports that were used when the exhaust was lowered. The rear fascia cover panel can be reinstalled if desired and if the hitch doesn't interfere with it.

ITEM	DESCRIPTION	QTY
1	1/2" Conical Toothed Washer	6
2	M12 x 1.75, 30 Hex Head Screw, CL10.9	6
3	1/2-13 UNC x 1-1/4 CARRIAGE BOLT, GR8	2
4	SQUARE HOLE SPACER, 1/2"	2
5	1/2-13 UNC SERRATED FLANGE NUT	2

